

# Absolac XT04M

Acrylonitrile Butadiene Styrene (ABS)

## TECHNICAL DATASHEET

### DESCRIPTION

Absolac® XT04 is a high heat, good flow grade.

### FEATURES

- High heat grade

### APPLICATIONS

- Automotive interior & exterior parts
- Lamp Housing
- Coffee Warmer
- Hair Dryer parts
- Microwave oven housings
- Irons

Property, Test Condition	Standard	Unit	Values
<b>Rheological Properties</b>			
Melt Flow Rate, 220 °C/10 kg	ISO 1133	g/10 min	10
<b>Mechanical Properties</b>			
Tensile Stress at Yield, 23 °C	ISO 527	MPa	53
Tensile Modulus (MD)	ISO 527	MPa	2800
Flexural Strength, 23 °C	ISO 178	MPa	75
Flexural Modulus, 23 °C	ISO 178	MPa	2850
Hardness, Rockwell	ISO 2039-2	R scale	110
<b>Thermal Properties</b>			
Vicat Softening Temperature, B/2 (120 °C/h, 50N)	ASTM D 1525	°C	102
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	99
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	102
<b>Other Properties</b>			
Density	ISO 1183	kg/m <sup>3</sup>	1040

Typical values for uncolored products

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## SUPPLY FORM

Absolac is delivered in the form of cylindrical pellets. Standard Packaging unit: 25 kg with HDPE laminate paper bag with HMHDPE liner . In dry areas with normal temperature control, Absolac can be stored for relatively long periods of time without any change in mechanical properties. With unstable colors, however, storage over a number of years can give rise to some change in color. Under poor storage conditions, Absolac absorbs moisture, but this can be removed by drying.

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## PRODUCT SAFETY

Under the recommended processing conditions small quantities of decomposition product may be given off during processing. To preclude any risk to the health and well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation and fresh air at the workplace in accordance with the Safety Data Sheet. In order to prevent the partial decomposition of the polymer and the generation of volatile decomposition products, the prescribed processing temperatures should not be substantially exceeded. Since excessively high temperatures are generally the result of operator error or defects in the heating system, special care and controls are essential in these areas.

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## DISCLAIMER

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